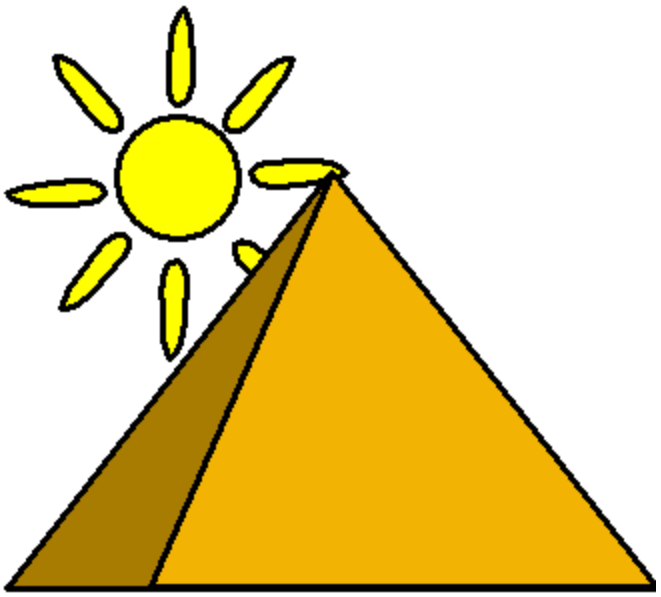
How many different words can you make from the words:

Joseph's Coat